

WAX WRAP 60 BELOW GRADE

Wax Wrap 60 Below Grade is a petroleum-based compound impregnated into a non-woven synthetic carrier that provides long lasting external corrosion protection for **Below-ground** metal substrates and infrastructure.

It easily conforms to irregular shaped profiles, sealing out moisture and can be applied over a wide range of temperatures and wet or dry surfaces with Superior Dielectric Strength to typical wax coating systems.



CORROSION PROTECTION OF:

PIPELINES, FITTINGS, STREET TEES, FLANGES, VALVES, BOLTS, VAULTS BRIDGE CROSSINGS, TUNNELS AND IRREGULAR SHAPES & SPACES

Wax Wrap 60 Below Grade has been formulated to provide best in class corrosion protection on steel pipelines, valves and fittings without harsh smells. It stays pliable and flexible while absorbing minimal movement and vibrations of the substrate.

Wax Wrap 60 Below Grade is VOC free, NON-Hazmat and shows zero cathodic disbondment. These can be applied where water is present making it ideal for tunnel and vault applications.

Wax Wrap 60 Below Grade has the pliability and adhesion you are looking for, even in cold-weather. Upon completed application, projects can be backfilled and/or brought back to service immediately.

Wax Wrap 60 Below Grade is successfully used on midstream oil and gas pipeline transmission lines, on water and wastewater transmission lines, in oil and gas production facilities, and more.

Manufactured in the USA.

WAX WRAP 60 Below Grade (BELOW-GROUND)

A 60 mil, petroleum-based compound impregnated into a non-woven synthetic carrier that provides long-term corrosion prevention.

USE:

For application on above & below-ground metal structures, infrastructure and pipelines needing corrosion protection.

PACKAGING:

SIZE	COVERAGE	OVERLAP
4"x9' rolls (24 Rolls/Case)	72 ft ² per case	50% Overlap: 36 ft ²
6"x9' rolls (16 Rolls/Case)	72 ft ² per case	50% Overlap: 36 ft ²
12"x18 rolls (4 Rolls/Case)	72 ft ² per case	50% Overlap: 36 ft ²

**other widths, lengths available*

ADVANTAGES:

- ✓ SP-2, only minimal surface prep required
- ✓ Ideal when transitioning from old coating
- ✓ Superior in extreme environments
- ✓ No cure time, immediate backfill
- ✓ Odorless
- ✓ Nontoxic, no VOCs
- ✓ No Clay Fillers
- ✓ Easily conforms to irregular shaped surfaces
- ✓ CP Compatible
- ✓ Meets and Complies with AWWA C217 Standard, NACE0375-2024

SPECIFICATIONS:

Color: Brown

Thickness: 60 mils

Dielectric strength (ASTM D149): 296 volts/mil

Cathodic Disbonding

Resistance (ASTM G-8): ZERO Disbondment

MVR: 0.0030 g/h ft² Permeability Rate

ASTM E96: 0.00024 perms avg.

Application Temperature: -40°F to 175°F (-40°C to 79°C)

Operating Temperature: -50°F to 175°F (-50°C to 79°C)

Drop Melt Point (ASTM D127): 179°F (82°C)

Flash Point: 538°F (281°C)



WAX WRAP PRIMER 60 BELOW GRADE

WaxWrap Primer 60 Below Grade is a formulation of petroleum-based waxes, plasticizers, and moisture-displacing corrosion-inhibiting compounds.

USE:

As a moisture displacement and surface conditioner for corrosion prevention on metal surfaces prior to application of Wax Wrap.

PACKAGING:

4 × 1 Gallon pails per case

SPECIFICATIONS:

Color: Brown

Coverage: 1 gal / 100 ft²

Flash Point: 424°F (218°C)

Drop Melting Point: 176°F (80°C)

Service Temp: -40°F – 175°F (-40°C – 79°C)

High-Temp Available: 250°F (121°C)

ADVANTAGES:

- ✓ Displaces moisture, can be applied underwater on metal surfaces
- ✓ Easy to apply by hand or brush
- ✓ No curing time needed, no mixing required.
- ✓ Environmentally safe, non toxic, no VOC's
- ✓ No clay fillers
- ✓ Excellent wetting properties
- ✓ No thinning in moist or humid environments
- ✓ Meets and Complies with AWWA C217-2023 Standard, NACE0375-2024

PROFILE PUTTY

Petroleum based, anticorrosive filling compound, that molds and smooths the contours of irregular shapes, fittings and surfaces. Fills voids for an even application of Wax Wrap each time.

PACKAGING:

(1) 20 lb. block

Coverage: 462 cubic inches

SPECIFICATIONS:

Specific Gravity: 1.11 (ASTM D70)

Application Temp: 40°F to 200°F (5°C to 93°C)

Service Temp: <200°F (<93°C)

Flash Point: 350°F (176°C)

Pour Point: 240°F (115°C)

ADVANTAGES:

- ✓ No Fillers
- ✓ Min. surface preparation required, SP-2
- ✓ Creates smooth profile, fills voids
- ✓ No curing time, no pot life restrictions
- ✓ Environmentally safe, non toxic, no VOC's
- ✓ Will not dry out in heavy clay soils



WAX WRAP 60 BELOW GRADE SYSTEM APPLICATION:

1 Surface Preparation*

- Perform minimal surface prep (SP2).
- Remove loose scale, rust, paint, and any foreign material.

2 Apply Wax Wrap Primer Below Grade (1–3 mils (25 – 76 µm))

- Apply by gloved hand or brush to all areas that will be wrapped.
- On wet, sweaty, cold, or rusty surfaces, firmly rub and press the primer to displace moisture and ensure adhesion.
- Extend the primer 3 inches (76mm) beyond the area where the wrap will be applied for visual inspection.

3 Fill voids if needed (Profile Putty)

- Apply anti-corrosive Profile Putty by pressing it into contours, minor pits, and voids to create a more even surface.
- Make sure the putty is adhering well as you work it into place.

4 Apply Wax Wrap 60 Below-Grade

- Immediately wrap over the primer/putty.
- Start with a 100% overlap, then transition to a spiral wrap with at least a 1-inch (25 mm) overlap.
- (Some environments may require 50% overlap.)
- Press out all air pockets and smooth out the seams, especially on straight pipe.

5 Wrapping Irregular Shapes (flanges, fittings, tees, etc.)

- Leave slack in the wrap while applying it to ensure full coverage and allow it to contour to irregular shapes.
- After wrapping, smooth out all seams to ensure proper self-sealing
- Press and mold the wax-based tape so it conforms fully to the surface and does not bridge over irregular areas.

**Surface Preparation: Prepare surface to SSPC-SP2, (Hand Tool), SSPC-SPI (Solvent Cleaner) specifications. Using a wire brush, by hand, remove all the loose foreign material from the surface. Surfaces shall be clean and free of all dirt, rust, and all other foreign material prior to the application of the primer and wax wrap.*